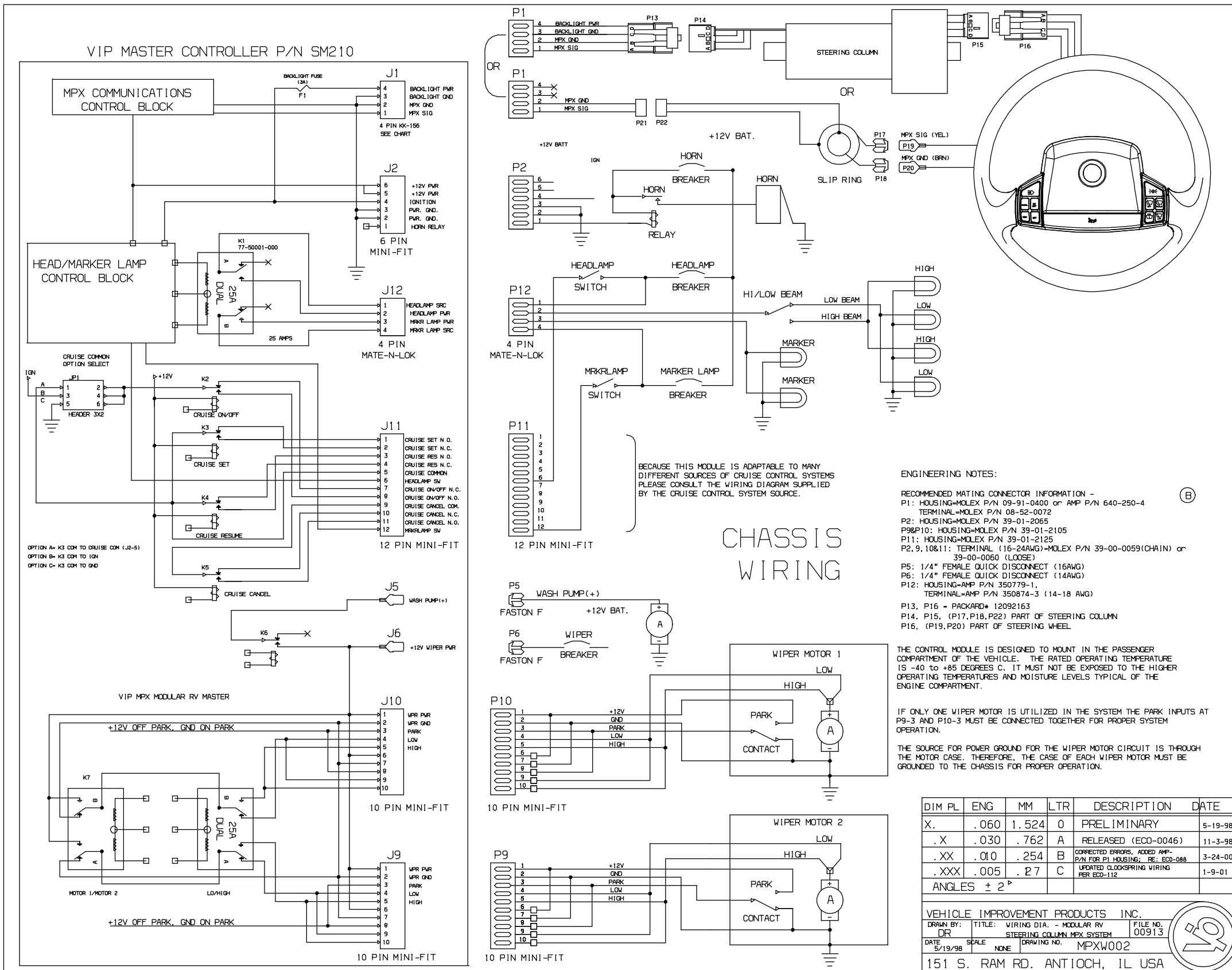


RELEASE NUMBER	REV LTR	ZONE	REVISION DESCRIPTION	BY	DATE	APPD
P20225-94	-	--	INITIAL RELEASE	TAA	05/29/03	JMD



BECAUSE THIS MODULE IS ADAPTABLE TO MANY DIFFERENT SOURCES OF CRUISE CONTROL SYSTEMS PLEASE CONSULT THE WIRING DIAGRAM SUPPLIED BY THE CRUISE CONTROL SYSTEM SOURCE.

CHASSIS WIRING

ENGINEERING NOTES:

- RECOMMENDED MATING CONNECTOR INFORMATION -
 P1: HOUSING=MOLEX P/N 09-91-0400 or AMP P/N 640-250-4
 TERMINAL=MOLEX P/N 08-52-0072
 P2: HOUSING=MOLEX P/N 39-01-2065
 P9&P10: HOUSING=MOLEX P/N 39-01-2105
 P11: HOUSING=MOLEX P/N 39-01-2125
 P2, 9, 10&11: TERMINAL (16-24AWG)=MOLEX P/N 39-00-0059(CHAIN) or 39-00-0060 (LOOSE)
 P5: 1/4" FEMALE QUICK DISCONNECT (16AWG)
 P6: 1/4" FEMALE QUICK DISCONNECT (14AWG)
 P12: HOUSING=AMP P/N 350779-1, TERMINAL=AMP P/N 350874-3 (14-18 AWG)
 P13, P16 - PACKARD* 12092163
 P14, P15, (P17,P18,P22) PART OF STEERING COLUMN
 P16, (P19,P20) PART OF STEERING WHEEL

THE CONTROL MODULE IS DESIGNED TO MOUNT IN THE PASSENGER COMPARTMENT OF THE VEHICLE. THE RATED OPERATING TEMPERATURE IS -40 TO +85 DEGREES C. IT MUST NOT BE EXPOSED TO THE HIGHER OPERATING TEMPERATURES AND MOISTURE LEVELS TYPICAL OF THE ENGINE COMPARTMENT.

IF ONLY ONE WIPER MOTOR IS UTILIZED IN THE SYSTEM THE PARK INPUTS AT P9-3 AND P10-3 MUST BE CONNECTED TOGETHER FOR PROPER SYSTEM OPERATION.

THE SOURCE FOR POWER GROUND FOR THE WIPER MOTOR CIRCUIT IS THROUGH THE MOTOR CASE. THEREFORE, THE CASE OF EACH WIPER MOTOR MUST BE GROUNDED TO THE CHASSIS FOR PROPER OPERATION.

DIM	PL	ENG	MM	LTR	DESCRIPTION	DATE
X.		.060	1.524	0	PRELIMINARY	5-19-98
.X		.030	.762	A	RELEASED (ECO-0046)	11-3-98
.XX		.010	.254	B	CORRECTED ERRORS, ADDED AMP-P/N FOR P1 HOUSING, RE: ECO-088	3-24-00
.XXX		.005	.27	C	UPDATED CLOOSRING WIRING PER ECO-112	1-9-01
ANGLES ± 2°						

VEHICLE IMPROVEMENT PRODUCTS INC.
 DRAWN BY: TITLE: VIRING DIA. - MODULAR RV STEERING COLUMN MEX SYSTEM FILE NO. 00913
 DATE: 5/19/98 SCALE: NONE DRAWING NO. MPXW002
 151 S. RAM RD. ANTIOCH, IL USA

- VENDOR: VIP ANTIOCH, IL
VENDOR P/N: SM210
- NOT SUBJECT TO FCC TOLERANCES.
- IDENTIFY COMPONENT PER FREIGHTLINER SPEC 49-00051

DELIVERY MUST CONFORM EXACTLY WITH DRAWING SPECIFICATIONS AND, WHERE REQUIRED BY O.A., WITH APPROVED Q.A. SAMPLES. ABSOLUTELY NO CHANGES ARE PERMITTED WITHOUT PRIOR APPROVAL BY FREIGHTLINER LLC. THIS INCLUDES CHANGES TO: SOFTWARE, MATERIALS, INTERNAL COMPONENTS, MANUFACTURING PROCESSES.

FREIGHTLINER LLC

THE INFORMATION CONTAINED HEREIN IS PROPRIETARY DATA, AND IS NOT FOR DISSEMINATION OR DISCLOSURE, IN WHOLE OR IN PART, FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUBMITTED, EXCEPT AS AUTHORIZED IN WRITING BY FREIGHTLINER LLC.

MATERIAL APPROVAL	DATE	UNLESS OTHERWISE NOTED, DIMENSIONS AND TOLERANCES ARE DEFINED ACCORDING TO ASME STANDARD Y14.5M-1994, WITH EXCEPTIONS PER FREIGHTLINER EDSM 09EO-K17.
M. PITSENBERGER	06/05/03	
DRAWN BY	DATE	
T. ALCORN	05/29/03	
CHECKED BY	DATE	
E. REYNOLDS	06/03/03	THIRD ANGLE PROJECTION
RESPONSIBLE ENGINEER	DATE	UNITS OF MEASURE
T. ALCORN	05/29/03	MM
APPROVED BY	DATE	MFG ENGR/PURCH AGENT
J. DOMEZA	06/05/03	DATE

DESCRIPTION: SCHEM-SMARTWHEEL, X

SUPPLEMENTARY DESCRIPTION: 540B2

ITEM/DRAWING NUMBER	REVISION LETTER	SHEET NUMBER
D06-47823	-	1 OF 1

DRAW ID: D06-47823
 DWG FILE LOC: PDX CATIA
 SHEET FILE: BS1Z SHEET
 USER ID: CATIA
 PLOT TIME: 07:17
 DATE: JUNE 12, 2003
 ITEM NUMBER: D06-47823-000
 DESCRIPTION: SCHEM-SMARTWHEEL, X
 LAST FILE: 03/06/12 07:17
 PLOT DATE: JUNE 12, 2003